

Continuous Thread Closure Molds

Unscrewing and Stripped are two types of molds used to manufacture continuous thread closures. The differences occur in the molding process: when applied to a bottle finish, both function the same.

Unscrewing Closure Features.

- Lugs around the bottom of the skirt.
- Lugs hold the closure in place during the “unscrewing” motion as the mold releases the closure.
- Threads continue inside to the top of the closure.
- Liners are glued inside the closure.
- Mainly used for small size closures.



Note the presence of small indentations called lugs on the bottom of an unscrewing closure



Stripped closures do not have lugs

Stripped Closure Features.

- The closure is “stripped” from the mold so there are no lugs.
- On the inside, threads end before the top, creating a well area.
- The well area and the threads hold the liner so they are friction-fit inside.
- Mainly used for larger size closures.

**For more information, contact your Account Representative.
610-367-5000**