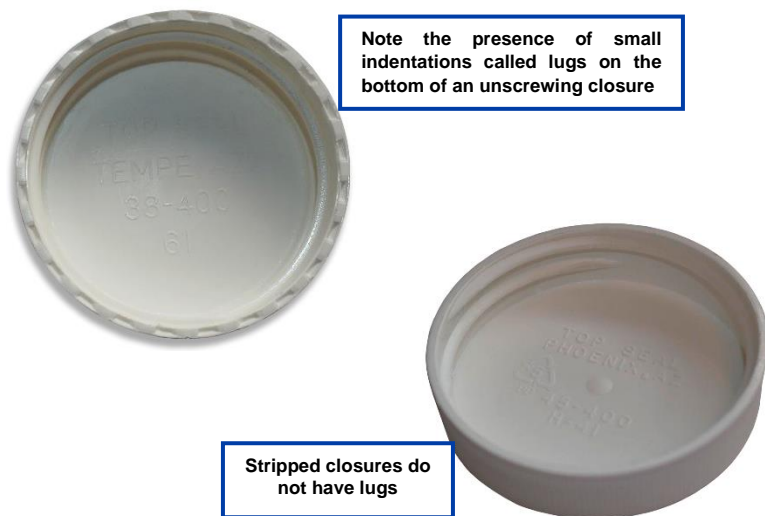


Continuous Thread Closure Molds

Two types of molds used to manufacture continuous thread closures are **Unscrewing** and **Stripped** molds. The differences occur in the molding process; when applied to a bottle finish, both function the same.

“Unscrewing” Closure Features –

- This closure has lugs around the bottom of the skirt
- Lugs enable the closure to be held in place while the “unscrewing” motion to release closures from the mold occurs
- Threads continue to the top inside of the closure
- Liners are glued into the closure because the threads go to the top inside
- Mainly used for small size closures



“Stripping” Closure Features –

- No lugs on this closure – it is popped off or “stripped” from the mold
- Threads end before the top inside of the closure creating a well area
- Liners are friction-fit inside because the well area and the threads hold in the liner
- Mainly used for larger size closures

See all Continuous Thread Closures at www.DrugPlastics.com



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